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D3564-7**Job Sheet 187320**

14
DAG
21
9-89

Part No: D3564-7**Job Qty:** 1/2 ea**Part Name:** Wearplate Center**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 11/30/18**Job Tracking No:****Due Date:** 12/14/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:**

Note: DWG REV E IPP Rev:A New Issue 07-03-08 ec IPP Rev:B As per Rev C 07-07-09 JLM IPP Rev:C As per Rev D 07-09-09 JLM Verified By:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs		12/14/18	0.00	2.22	Waterjet - Flow		12/12/18 DAS 68
120	QC	12 pcs		12/14/18	0.00	0.00	QC8		DEC 04 2018 68
130	Brake NC	12 pcs		12/14/18	3.75	0.47	Brake NC 1		30 DAS 9-89
140	QC	12 pcs		12/14/18	0.00	0.00	QC5		9-89 38
150	SprayPaint	12 pcs		12/14/18	0.00	0.76	Spray Paint		8-2018/12/18 DAS
160	QC	12 pcs		12/14/18	0.00	0.00	QC5		JAN 07 2019 68
170	Packaging	12 pcs		12/14/18	0.00	0.00	Packaging3-1	FP002	BEB 19-01-08 14
180	QC21-SA	12 Ea		12/14/18	0.00	0.00	QC21		DAG 21 9-89 JAN 08 2019

ROCK GUARD BATCH HS130922 EX 11/19

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	9.4920 sf (.791 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	9	146	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	3.227inches $\pm$ 0.010	3.237 3.217		
2	Wearshoe	2.432inches $\pm$ 0.010	2.442 2.422		
3	Wearshoe	28.500inches $\pm$ 0.030	28.530 28.470		
4	Wearshoe	23.500inches $\pm$ 0.010	23.510 23.490		
5	Wearshoe	9.250inches $\pm$ 0.030	9.280 9.220		
6	Wearshoe	10.000inches $\pm$ 0.030	10.030 9.970		
7	Wearshoe	5.875inches $\pm$ 0.010	5.885 5.865		
8	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290		
9	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290		
10	Wearshoe	0.188inches $\pm$ 0.005 - 0.001	0.193 0.187		
11	Wearshoe	0.375inches $\pm$ 0.010	0.385 0.365		
12	Wearshoe	0.063inches $\pm$ 0.010	0.073 0.053		

Plex 11/30/18 10:42 AM Dart.Gagnon.Michelle

DART
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Container No: S133744

Part: D3564-7

Job No: 187320

Serial No/Batch: S133744

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/02/18

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